

## YL---M643/--C02 WB PRIMER

### BEST FOR

General use. All woodworks and MDF objects.

### INFORMATION

This super versatile white basecoat is a top-notch product for coating and protecting all woodworks. In its 2k version, it blocks maple sugars.

### INSTRUCTIONS

The wood must be dry (10-14% humidity, preferably at more than 15°C/60°F). Clean the wooden surface from traces of grease, wax or dirt by sanding with 180-220 grit sandpaper. Apply the product catalyzed at 10% (12 Oz/Gal) to get its best adhesion and surface performances.

### DRYING TIME

Drying time: 2-6 h according to drying temperature, film thickness and ventilation (for tunnel drying, contact the supplier).

\*Dust free: 30 minutes

\*Touch free: 1 hour

\*Sandable: 4 hours

\*Stackable: 4 hours

\*Final curing: 8 hours

\*At ideal conditions

### OVERCOATING

After sanding with 280-320 grit sandpaper.

### EQUIPMENT

- With gravity cup gun, use 1.9 to 2.5 tip size.
  - With HVLP equipment, use 1.9 to 2.2 tip size.
  - With air-assist equipment, use 11 or 0.6-0.9 nozzle size.
  - With airless equipment, use 306-308 nozzle size.
- Application equipment must be cleaned with water immediately after use.

### CATALYST

If desired, catalyze the product at 10% with YC---M404. Once catalyzed, the product has a pot-life of 3-4 hours. No need of thinning the product with water unless desired. Up to 10% of water is allowed.



#### Storage

5-35°C

41-95°F



#### Painting

>15°C (60°F)

best @20-25°C (68-77°F)



#### 1-2K @10% YC---M404

12 Oz/Gal



#### Application

HVLP /Airmix

Airless / Gravity cup gun



#### Yield

Approx. 6-10 m²/L

240-400 ft²/Gal



#### Final drying time

8h at room temperature



#### Qty per coat

150-200 g/m²

6-8 wet mils



#### No. of coats

Max 3



#### Availability

White or coloured



#### Use

For interior only