

# YL---M643/--C02 WB PRIMER

## BEST FOR

General use. All woodworks and MDF objects.

## INFORMATION

This super versatile white basecoat is a top-notch product for coating and protecting all woodworks. In its 2k version, it blocks maple sugars.

## INSTRUCTIONS

The wood must be dry (10-14% humidity, preferably at more than 15°C/60°F). Clean the wooden surface from traces of grease, wax or dirt by sanding with 180-220 grit sandpaper. Apply the product catalyzed at 10% (12 Oz/Gal) to get its best adhesion and surface performances.

## DRYING TIME

Drying time: 2-6 h according to drying temperature, film thickness and ventilation (for tunnel drying, contact the supplier).

- \*Dust free: 30 minutes
- \*Touch free: 1 hour
- \*Sandable: 4 hours
- \*Stackable: 4 hours
- \*Final curing: 8 hours
- \*At ideal conditions

## OVERCOATING

After sanding with 280-320 grit sandpaper.

## EQUIPMENT

- With gravity cup gun, use 1.9 to 2.5 tip size.
- With HVLP equipment, use 1.9 to 2.2 tip size.
- With air-assist equipment, use 11 or 0.6-0.9 nozzle size.
- With airless equipment, use 306-308 nozzle size.

Application equipment must be cleaned with water immediately after use.

## CATALYST

If desired, catalyze the product at 10% with YC--M404. Once catalyzed, the product has a pot-life of 3-4 hours. No need of thinning the product with water unless desired. Up to 10% of water is allowed.



## Storage

 5-35°C  
41-95°F

## Painting

 >15°C (60°F)  
best @20-25°C (68-77°F)

## 1-2K @10% YC---M404

12 Oz/Gal

## Application

 HVLP /Airmix  
Airless / Gravity cup gun

## Yield

 Approx. 6-10 m<sup>2</sup>/L  
240-400 ft<sup>2</sup>/Gal

## Final drying time

 8h at room temperature

## Qty per coat

 150-200 g/m<sup>2</sup>  
6-8 wet mils

## No. of coats

 Max 3

## Availability

 White or coloured

## Use

 For interior only